

## REMOVAL

### 1. DISCONNECT RETURN HOSE

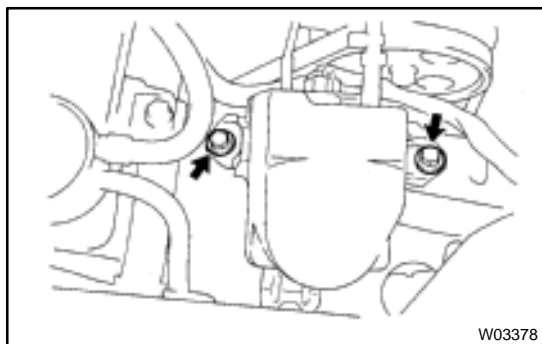
Remove the clip.

### NOTICE:

Take care not to spill fluid on the drive belt.

### 2. DISCONNECT PRESSURE FEED TUBE

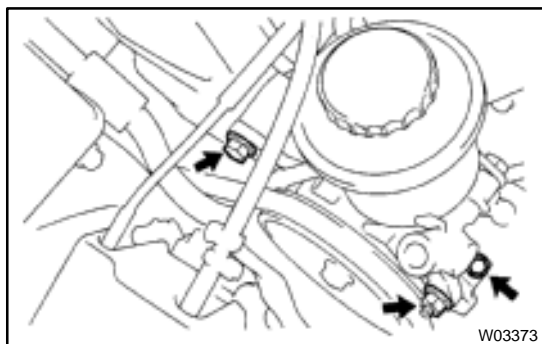
Remove the union bolt and gasket.



### 3. w/ Cruise Control:

### REMOVE 2 CRUISE CONTROL ACTUATOR ASSEMBLY SET BOLTS

Loosen the cruise control actuator assembly.



### 4. REMOVE DRIVE BELT

Loosen the pump assembly set bolt, nut and adjusting bolt.

### 5. REMOVE PS VANE PUMP ASSEMBLY

Remove the pump assembly set bolt and nut.